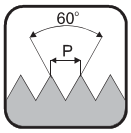
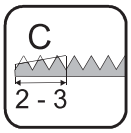
STROJNÍ ZÁVITNÍKY
Machine taps / Maschinengewindebohrer

narex ždánice

M |  | DIN 13 | typ **N** | HSSE | DIN 376 | ISO 2 6H | 

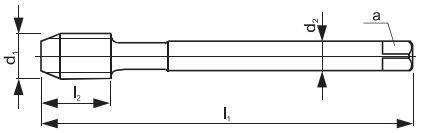
Skupina obráběného materiálu
Material group / Werkstoffgruppe

10.1; 2.2 **4400**

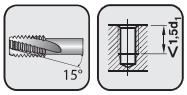
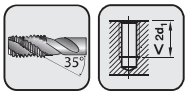
2.2; 10.1; 6.2 **4410**

1.1; 1.2; 2.1; 2.2; 8.1; 9.1 **4360**

1.2; 1.1; 2.1; 8.1 **4390**



z = počet drážek / z = number of flutes / z = Nutenzahl

Katalogové číslo / Cat. No. / Kat. Nr.								4400	4410	4360	4390
									TiN	TiN	OX
											
d_1	P	l_1	l_2	d_2	a	z	Ø mm				
M 3	0,5	56	5	2,2	-	3	2,5	■	■	■	■
M 3,5	0,6	56	6	2,5	2,1	3	2,9				
M 4	0,7	63	7	2,8	2,1	3	3,3	■	■	■	■
M 4,5	0,75	70	8	3,5	2,7	3	3,7				
M 5	0,8	70	8	3,5	2,7	3	4,2	■	■	■	■
M 6	1	80	10	4,5	3,4	3	5	■	■	■	■
M 7	1	80	10	5,5	4,3	3	6				
M 8	1,25	90	13	6	4,9	3	6,8	■	■	■	■
M 9	1,25	90	13	7	5,5	3	7,8				
M 10	1,5	100	15	7	5,5	3	8,5	■	■	■	■
M 11	1,5	100	15	8	6,2	3	9,5				
M 12	1,75	110	18	9	7	3	10,2	■	■	■	■
M 14	2	110	20	11	9	3	12	■	■	■	■
M 16	2	110	20	12	9	4	14	■	■	■	■
M 18	2,5	125	25	14	11	4	15,5	■	■	■	■
M 20	2,5	140	25	16	12	4	17,5	■	■	■	■
M 22	2,5	140	25	18	14,5	4	19,5	■	■		
M 24	3	160	30	18	14,5	4	21	■	■		
M 27	3	160	30	20	16	4	24				
M 30	3,5	180	35	22	18	4	26,5				
M 33	3,5	180	35	25	20	4	29,5				
M 36	4	200	40	28	22	4	32				

■ dodáváme standardně / standard supplies / Standardlieferbar

X.X Doporučené užití / Recommended use / Optimal
X.X Možno použít / Possible use / Geeignet